

Date: Tuesday, 8/7/2007 11:37:52 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER CUSHION
Job Number : 33833	
Estimate Number : 12981	
P.O. Number : N/A	Part Number : D3595063450
This Issue : 8/7/2007	Drawing Number : D3595 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>Jul 07-08-07.</u>	Due Date : 8/14/2007
Checked & Approved By : <u>[Signature]</u>	Qty: <u>54</u> Um: Each
Comment : Est Rev:A New Issue 07-08-07 JLM Verified By: <u>[Signature]</u>	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3595	Rubber Cushion (per sq ft)
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Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.0290 sf(s)

Rubber Cushion (per sq ft) .125" thk

Batch: M103838

SAD 07/08/07

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

SAD 07/08/07 54

(P10) →

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/07

54

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

Ep 02/08/08

Compt

(53)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

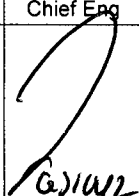

Location: ST 408

07/8/8

(53)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 07/08/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/08/07	2.0	one (1) part found with large <del>cut</del> cut out on the side. R.C. Material lifted.		Scrap and destroy no replace	SAD 07/08/07	5 07/08/08		5 07/08/08

NOTE: Date & initial all entries

Date: Tuesday, 8/7/2007 11:37:52 AM  
User: Jean-Luc Menard

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER CUSHION

Job Number: 33833

Part Number: D3595063450

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



53

Comment: FINAL INSPECTION/W/O RELEASE

1-257/08/08

Job Completion



C Lo 7/08/08

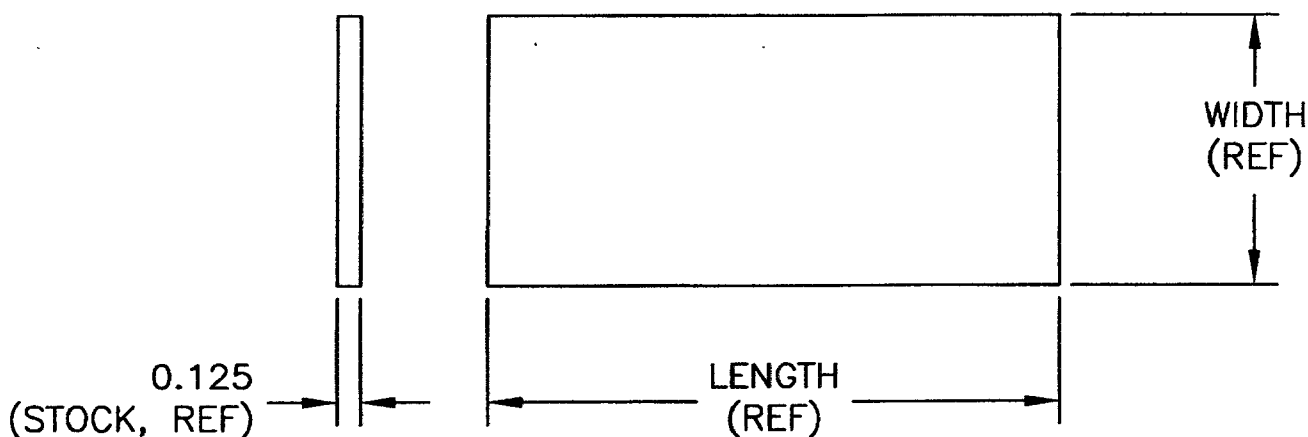


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 [Signature]

## SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH  
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

### **NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,  
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD		Work Order:	33833
Description: Rubber cushion		Part Number:	D3595063450
Inspection Dwg: D3545 Rev: A		Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

[illegible]

Measured by: <u>SAD</u>	Audited by: <u>En</u>	Prototype Approval: <u>W/A</u>
Date: <u>07/08/07</u>	Date: <u>07/09/08</u>	Date: <u></u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	